

CERTIFICATE

The Certification Body for
Construction Products of TÜV Thüringen e.V.

certifies the company



KLINGER Kempchen GmbH

**Im Waldteich 21
D-46147 Oberhausen**

has established and applies a quality system
according to
DIN EN ISO 3834-2
Comprehensive quality requirements
in the specified scope to the annex of certificate

report no.: **3218/56253/23**

certificate no.: **0090 152 1289**

certificate expires: **2024-02-20**



Valid only with hologram

Erfurt, 2023-02-21

rev. 01 / 2023-02-21



V. Kharashkin
Certification Body for
Construction Products
TÜV Thüringen e. V.
notified body 0090



ANNEX TO CERTIFICATE No. 0090 152 1289

Welding production facility	KLINGER Kempchen GmbH Im Waldteich 21 D-46147 Oberhausen	
Scope of Application	Gasket, Gland packing and bellows	
Applied standards (see EN ISO 3834-5)	DIN EN 13445, DIN EN 13480 ISO 9606-1 ISO 14732, ISO 15618-1, ISO 15618-2 ISO 14731 ISO 9712 ISO 15609-5, ISO 15607, ISO 15610, ISO 15611, ISO 15612, ISO 15613, ISO 15614-13 ISO 13916 ISO 17662 ISO 14555	
Dimensions of components	wall thickness 2-8 mm	cross-sectional area up to 240 mm
Welding supervisor	Mr. Claus Kuhlmann, Level C	
NDT coordinator	Mr. Claus Kuhlmann	
Welding process(-s) acc.to EN ISO 4063 24	Base material group(-s) acc. to CEN ISO/TR 15608 1.1 (Reh < 280 MPa) 5.1 (Reh < 280 MPa) 8.1 10.1	

This certificate does not replace verifications required in legal areas

The certificate holder must inform the certification body of any changes to the content of this certificate annex or the following certification conditions:

- changes in scope and/or design of manufactured products;
- changes in application or in the range of welding processes used;
- changes in the welded material qualities or noticeable increases in existing material thicknesses;
- changes in welding coordinators or their authority;
- changes in the organization and its management to control the welding activities;
- performance in terms of meeting delivery dates;
- performance related to the extent and nature of the non-conformance;
- changes in regulatory requirements.

