

CERTIFICATE

**TÜV Thüringen e.V.
Industrial Service**

certifies, that



**KLINGER Kempchen GmbH
Im Waldteich 21
D-46147 Oberhausen**

fulfils the requirements DIN EN ISO 3834-2 as well as the requirements for production of pressure equipment according to PED 2014/68/EU, Annex I, pt. 3.1 and to AD 2000 HP0, sec. 3 & HP 100R sec. 4.2.

see overleaf for scope of application

report no.: **CI05/63488/24**

certificate no.: **0090 153 1477**

certificate expires: **25.04.2027**

Erfurt, 26.04.2024

rev. 01 / 2026-04-24



C. Rink
TÜV Thüringen e.V.
Industrial Service

ANNEX TO CERTIFICATE No. 0090 153 1477 from 26.04.2024

Welding production facility	KLINGER Kempchen GmbH Im Waldteich 21 D-46147 Oberhausen
Scope of Application	Gasket, Gland packing and bellows
Applied standards (see EN ISO 3834-5)	ISO 9606-1, ISO 14732 ISO 14731 ISO 9712 ISO 15609-1, ISO 15607, ISO 15610, ISO 15611, ISO 15612, ISO 15613 ISO 15614-1, ISO 15614-15 ISO 13916, ISO/TR 17671-2 ISO 17635, ISO 17637, ISO 17638, ISO 17640, ISO 22825 ISO 17662
Applied norms and regulations for the production of pressure equipment	DIN EN 13445 DIN EN 12952 DIN EN 12953 DIN EN 13480 AD 2000 Merkblätter
Dimensions of components	wall thickness to 8 mm
Welding supervisor	Claus Kuhlmann, Stufe C
NDT coordinator	Claus Kuhlmann, ISO 9712
Welding process(-s) acc.to EN ISO 4063	Base material group(-s) acc. to CEN ISO/TR 15608
141	1.1 $R_{eH} \leq 280$ MPa 8.1 10 43
24	1.1 $R_{eH} \leq 280$ MPa 5.1 $R_{eH} \leq 280$ MPa 8.1 10.1

This certificate does not replace verifications required in legal areas.

The certificate holder must inform the certification body of any changes to the content of this certificate annex or the following certification conditions:

- changes in scope and/or design of manufactured products;
- changes in application or in the range of welding processes used;
- changes in the welded material qualities or noticeable increases in existing material thicknesses;
- changes in welding coordinators or their authority;
- changes in the organization and its management to control the welding activities;
- performance in terms of meeting delivery dates;
- performance related to the extent and nature of the non-conformance;
- changes in regulatory requirements.

